



10386 Tanyard Rd
 Willis, Tx. 77378
 936-718-2047 / 936-537-7372
 billy@abscalibration.com

CERTIFICATE OF CALIBRATION

Customer	Peak NDT	Cert Number	31225
Mfg / Make	PMC	Model	NC-56-77
Serial Number	PEA-10899-3	Range	API Conn No. 56-77 4 TPI, 3 TPF

Description	Thread Profile
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Feature	Nominal "	Tolerance "	As Found "	Condition	As Left "	Condition
Angle	30°	+/-30'	30°	PASS	30°	PASS
Angle	30°	+/-30'	30°	PASS	30°	PASS
Pitch	.2500	+/-0.0015	.2500	PASS	.2500	PASS
Crest	.065	+0.002/-0	.065	PASS	.065	PASS
Rad	.038	+/-0.001	.038	PASS	.038	PASS
Rad	.013	+/-0.001	.013	PASS	.013	PASS
Rad	.017	+/-0.001	.017	PASS	.017	PASS
Height	.1214	+0.001/-0.003	.1216	PASS	.1216	PASS
TPI	4	N/A	4	PASS	4	PASS
TPF	3	N/A	3	PASS	3	PASS

Temperature	69° F	Humidity	49%
Calibration Date	10/10/2023	Calibration Due	10/10/2026
Master Equipment		Acceptance Criteria	See Above

Description	Serial Number	Calibration Due Date
Master Comparator	ABS-090	08/10/2025

The calibration measurements are performed in accordance with WI-8.37 Rev. 2 and Z540.-3-2006.
 All measurements above were recorded at the time of calibration.
 All instruments are traceable to NIST.
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Billy Quinlan
Billy Quinlan
 Lab Manager

APPROVED
 By Kayla Myers at 1:40 pm, Oct 11, 2023



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CERTIFICATE OF CALIBRATION

Customer	Peak NDT	Cert Number	31226
Mfg / Make	PMC	Model	Working
Serial Number	PEA-10899-5	Range	5 TPI 3 TPF V.040

Description	Thread Profile
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Feature	Nominal "	Tolerance "	As Found "	Condition	As Left "	Condition
Angle	30°	+/-30'	30°	PASS	30°	PASS
Angle	30°	+/-30'	30°	PASS	30°	PASS
Pitch	.2000	+/--.0015	.2000	PASS	.2000	PASS
Crest	.040	+.0002/-0	.040	PASS	.040	PASS
Rad	.020	+/--.001	.020	PASS	.020	PASS
Rad	.015	+/--.001	.015	PASS	.015	PASS
Rad	.015	+/--.001	.015	PASS	.015	PASS
Height	.1178	+.001/--.003	.1178	PASS	.1178	PASS
TPI	3.000	N/A	3.000	PASS	3.000	PASS
TPF	5.000	N/A	5.000	PASS	5.000	PASS

Temperature	69° F	Humidity	49%
Calibration Date	10/10/2023	Calibration Due	10/10/2026
Master Equipment		Acceptance Criteria	See Above

Description	Serial Number	Calibration Due Date
Master Comparator	ABS-090	08/10/2025

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Billy Quinlan
Billy Quinlan
 Lab Manager

APPROVED
By Kayla Myers at 1:41 pm, Oct 11, 2023